

How To Block a Very Large Crown and Brim

The way you get a very large brim is to cut the top of the crown off the brim and pull the crown into the brim...leaving a 3/4" lip. Next, get a hood and block a crown out of a hood, trim and place the bottom of the trimmed crown over the lip and sew together. Finally, put the sweatband over the sewn section inside and a headband on the bottom of the crown on the outside.

One of my customers made the hats for the movie Titanic using this method.

It works for straw hat bodies and for felt hat bodies.